



Resource Planning for Accelerator Operations and Development

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Overview of Accelerator Operations



- Mission of Accelerator Program
- Elements of the Program
- Organization (AD)
- Management Elements (AD)
- Budget Projections
- Staffing needs and projections
- Managing Risks
- The End

The AD Mission



This Review

- provides the expertise to reliably and cost-effectively deliver particle beams to qualified researchers conducting basic research at the frontiers of high-energy physics and related disciplines;
- operates, maintains, and improves the existing Fermilab accelerator complex and beam lines;

Not covered in this review

- conducts particle beam physics research; and
- develops, designs, and builds the accelerators and subsystems required to advance the field.

Other Divisions and Sections provide major support for carrying out this mission

Current Accelerator Programs



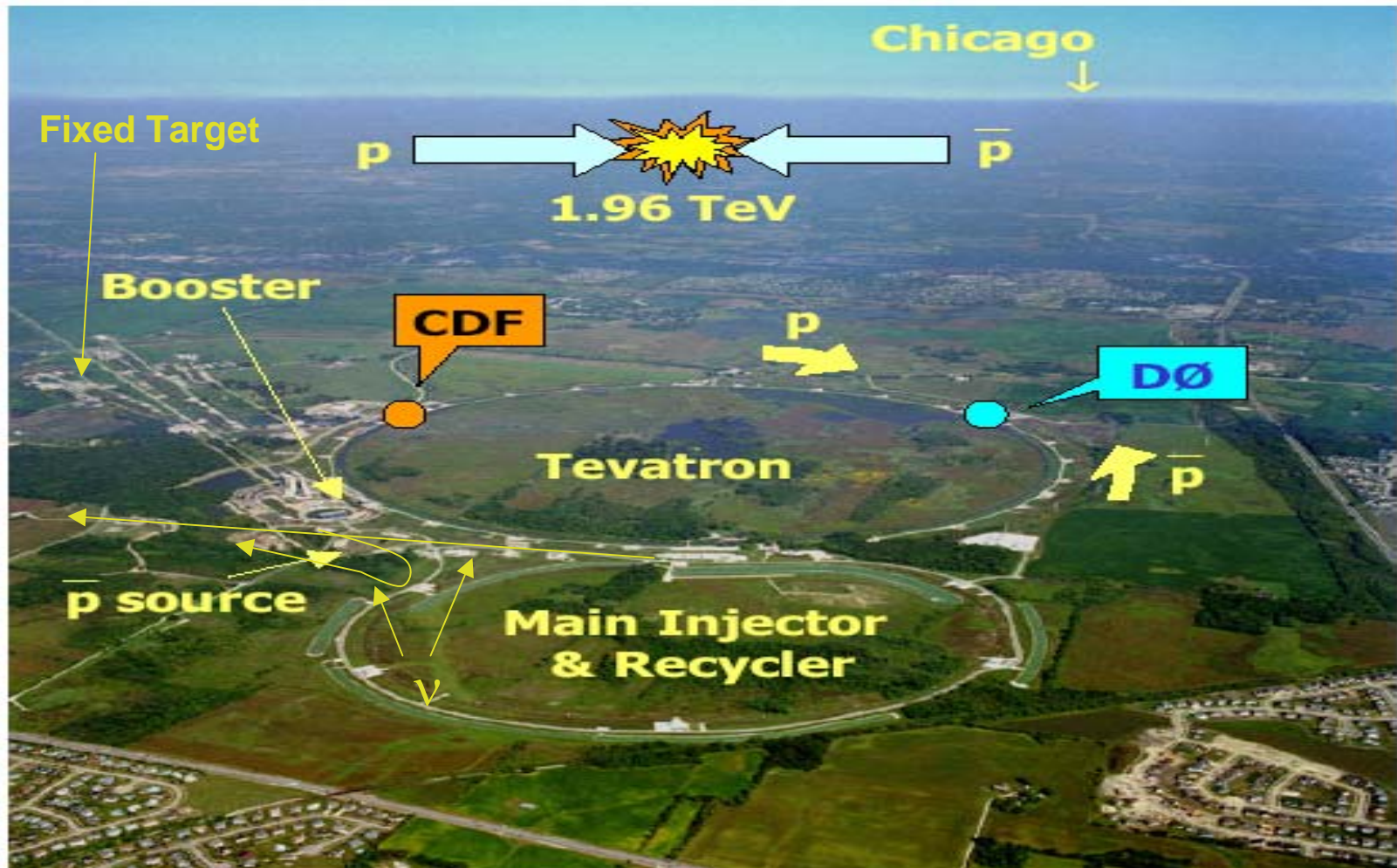
- Collider Program
- Run II Luminosity and Reliability Upgrades
- Neutrino Program – MiniBooNE and NUMI
- Proton Improvement Plan
- Slow-spill extracted beams
- Accelerator R&D (Not being reviewed)
 - Fermilab NICADD PhotoInjector Laboratory
 - Neutrino Facilities (Muon Storage Ring), Linear Collider, Proton Driver
- operating, maintaining, improving facilities

Contributions from Other Divisions

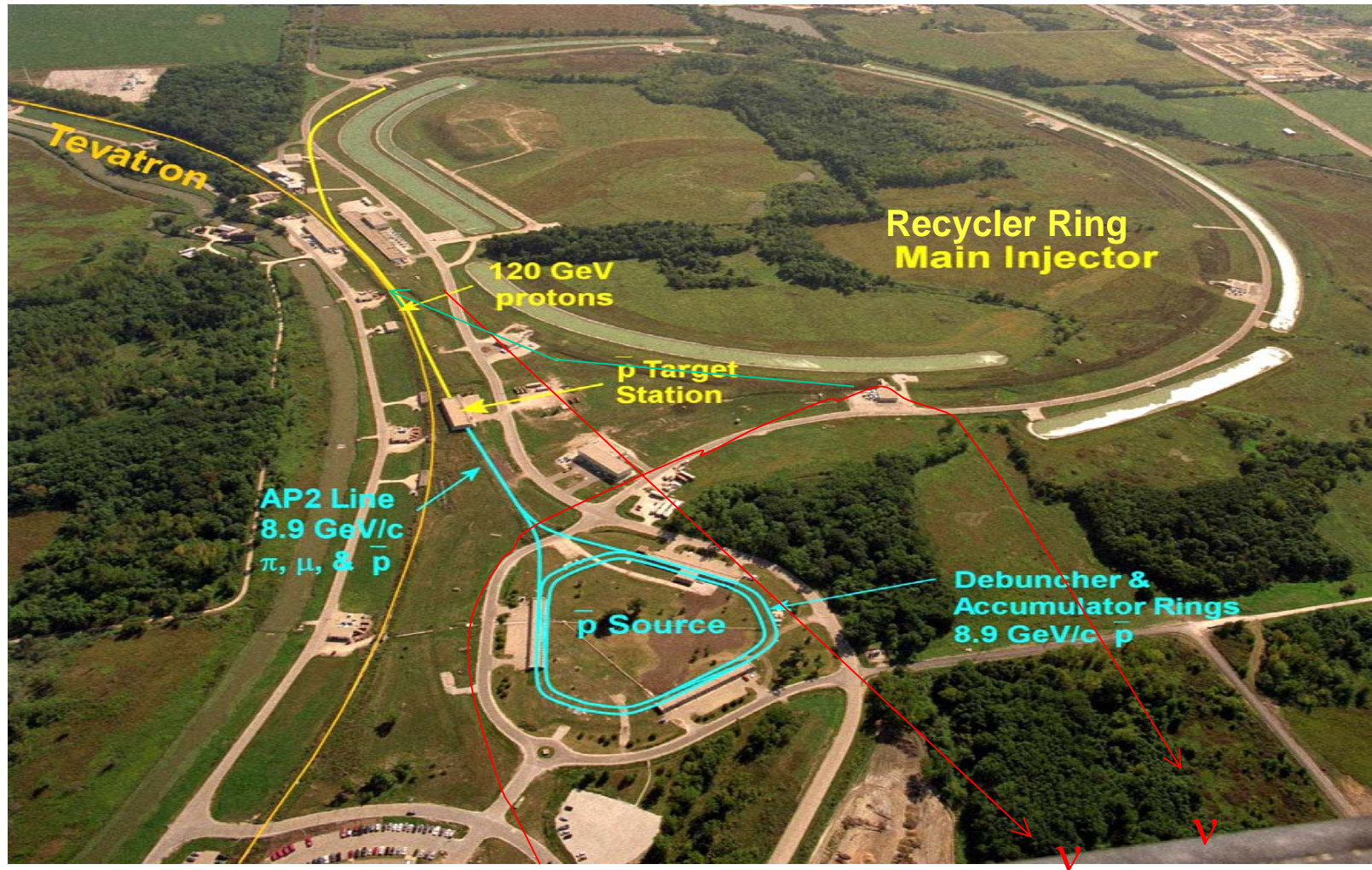


- The Accelerator Division has overall responsibility for the Accelerator Program
- The Technical Division mission supports the Accelerator Program
 - Design, fabricate, and repair accelerator components
- Particle Physics Division and Computing Division provide crucial skills for such things as instrumentation and controls in addition to supplying help to meet the extra manpower requirements during shutdowns

Overview of Accelerator Complex



Overview of Main Injector, Antiproton Source, and neutrino beams



Accelerator Complex Statistics



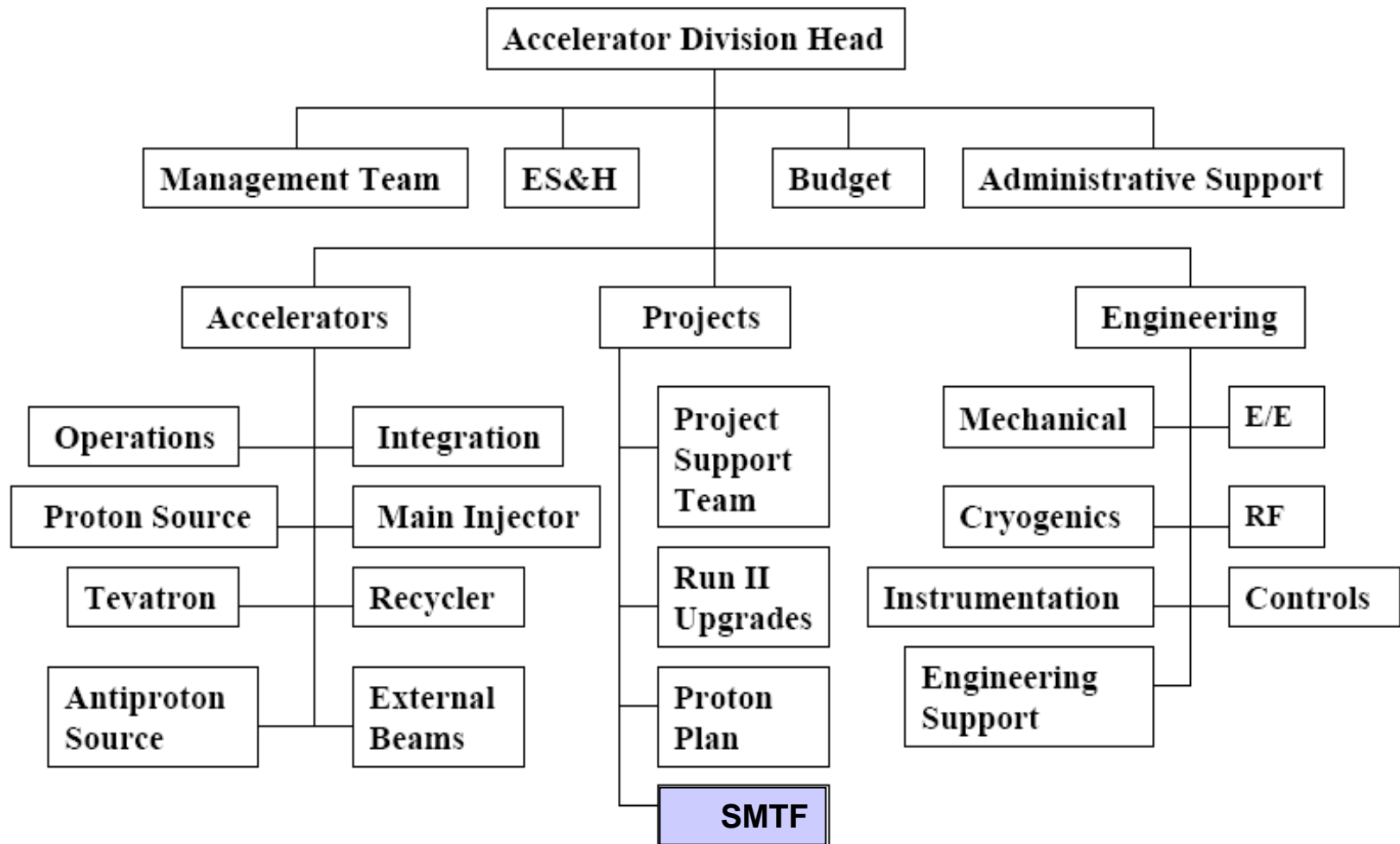
- ~584 people and \$ 82 M in FY05
- Accelerators – 6 rings, 1 linac, 3 electrostatic generators
 - **Proton Source: 2- Cockcroft-Waltons, LINAC, Booster**
 - **Main Injector**
 - **AntiProton Source: Debuncher & Accumulator**
 - **Additional antiproton storage and cooling: Recycler Ring (permanent magnets), Pelletron (for electron cooling)**
 - **Tevatron**
- External Beam Lines from Booster and MI
 - **MiniBooNE, NuMI, SW120 (E-907 MIPP, Test Beams)**

Elements of AD Management

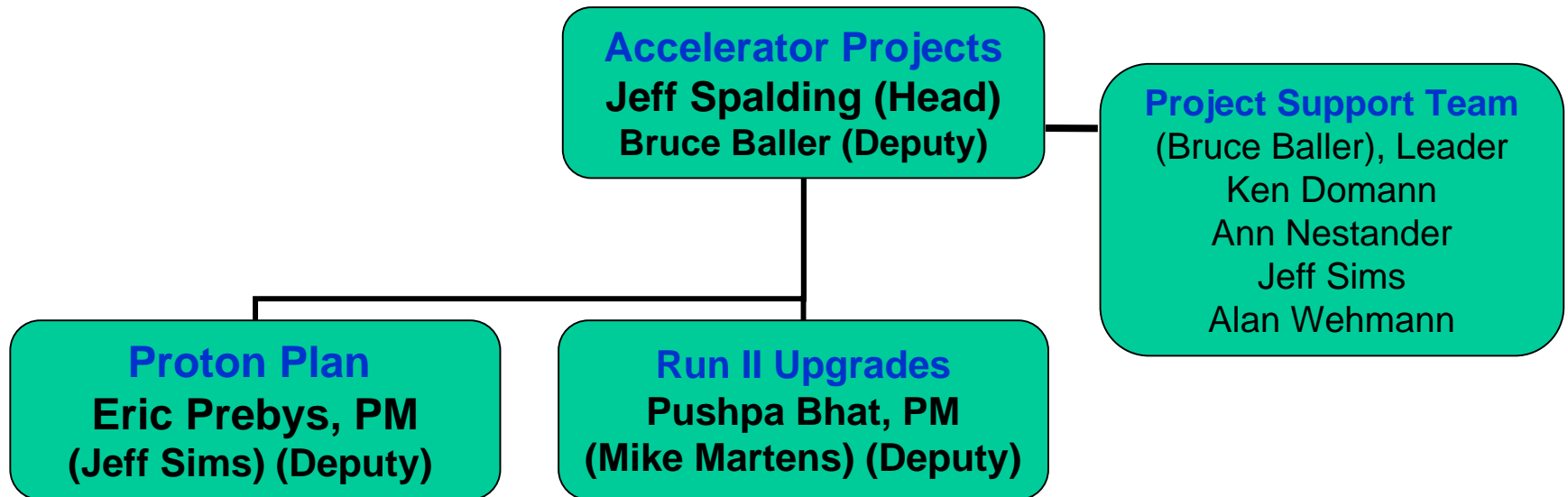


- ES&H + Self-Assessment are most important elements
- Program and Budget – annual budget review
- Identifying and Resolving Problems
- Optimizations – often lead to re-organization
- Technical Reviews
- Interactions with our Stakeholders
- **Performance Metrics** (a few examples)
 - **Project Milestones – e.g. NUMI, Run II Upgrade**
 - **almost every weekday at AD/Integration meeting**
 - Review accelerator performance vs. expectation & recent history
 - Shot Data Analysis - Run II Luminosity Upgrade Plan – correlations
 - Proven to be a vital component of our current successes
 - **Monthly AD statistics, accident analysis, ES&H training status**

Schematic of AD Organization



AD Projects: Management Re-organization



Project support team provides help on

Maintaining Resource-Loaded Schedule (MS Project) – Domann

Accounting support with Cobra interface to Lab's system - Nestander

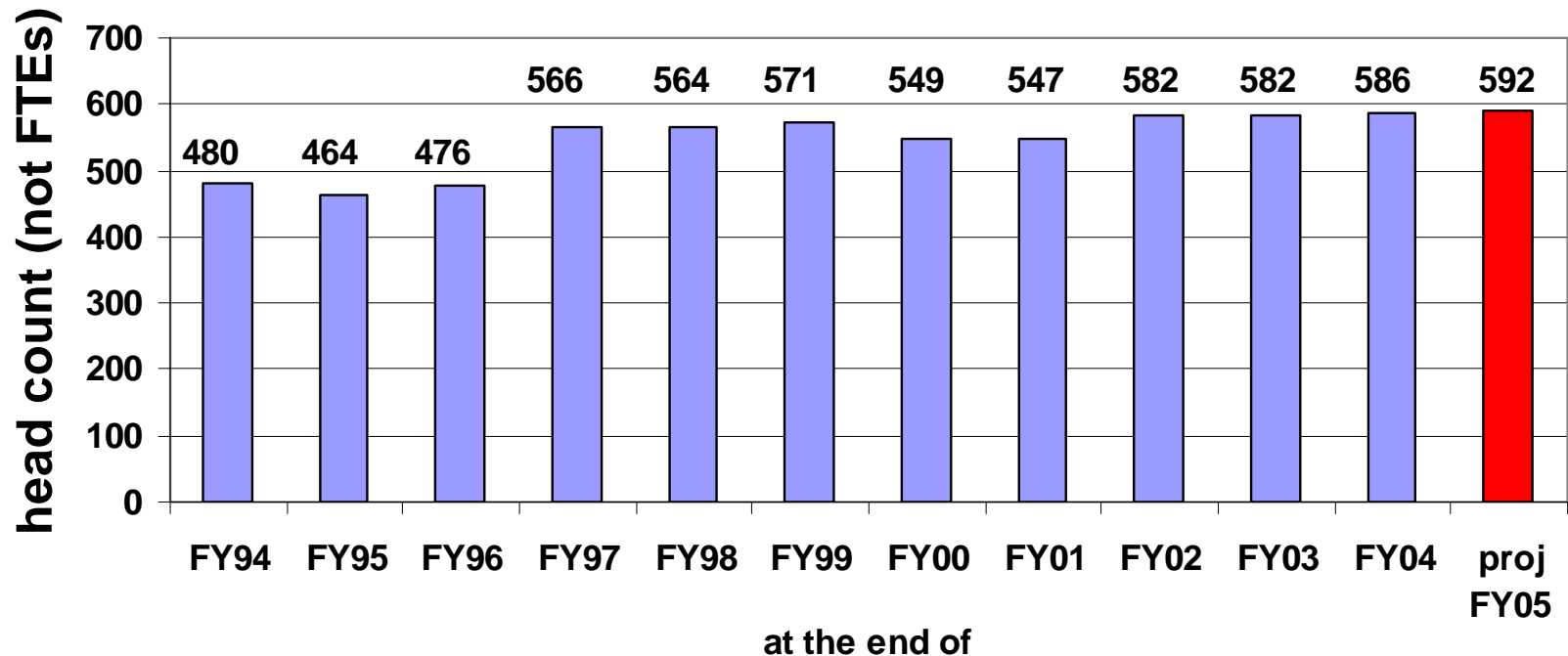
General project management support – Sims

Web support - Wehmann

AD Staffing Levels



Accelerator Division Manpower incl. guests, part-time, co-ops, temps





AD Staffing by Category

| Accelerator Division | headcount 22-Mar-05 | subtract non-paid guests | FTEs |
|-------------------------|------------------------|--------------------------------|-------|
| ADM | 12 | 12 | 12 |
| CLR | 11 | 11 | 11 |
| COOP | | | |
| DRF | 13 | 13 | 13 |
| ENG | 96 | 96 | 95.6 |
| EPH | 31 | 31 | 31 |
| MIS | 48 | 48 | 48 |
| SCI | 113 | 106 | 105 |
| TCH | 180 | 180 | 178.8 |
| TSP | 81 | 81 | 80.2 |
| total AD | 585 | 578 | 574.6 |

Administrative - monthly

Clerical – weekly

Drafters (designers = TSP)

Engineers & Eng. Associates

Engineering Physicists

Computer Professionals

Scientists, RA's, Assoc. Sci

Technicians - weekly

Other Technical Support:

monthly Technicians,

Radiation Physicists,

ES&H Specialists

Unpaid Guest Scientists (7):

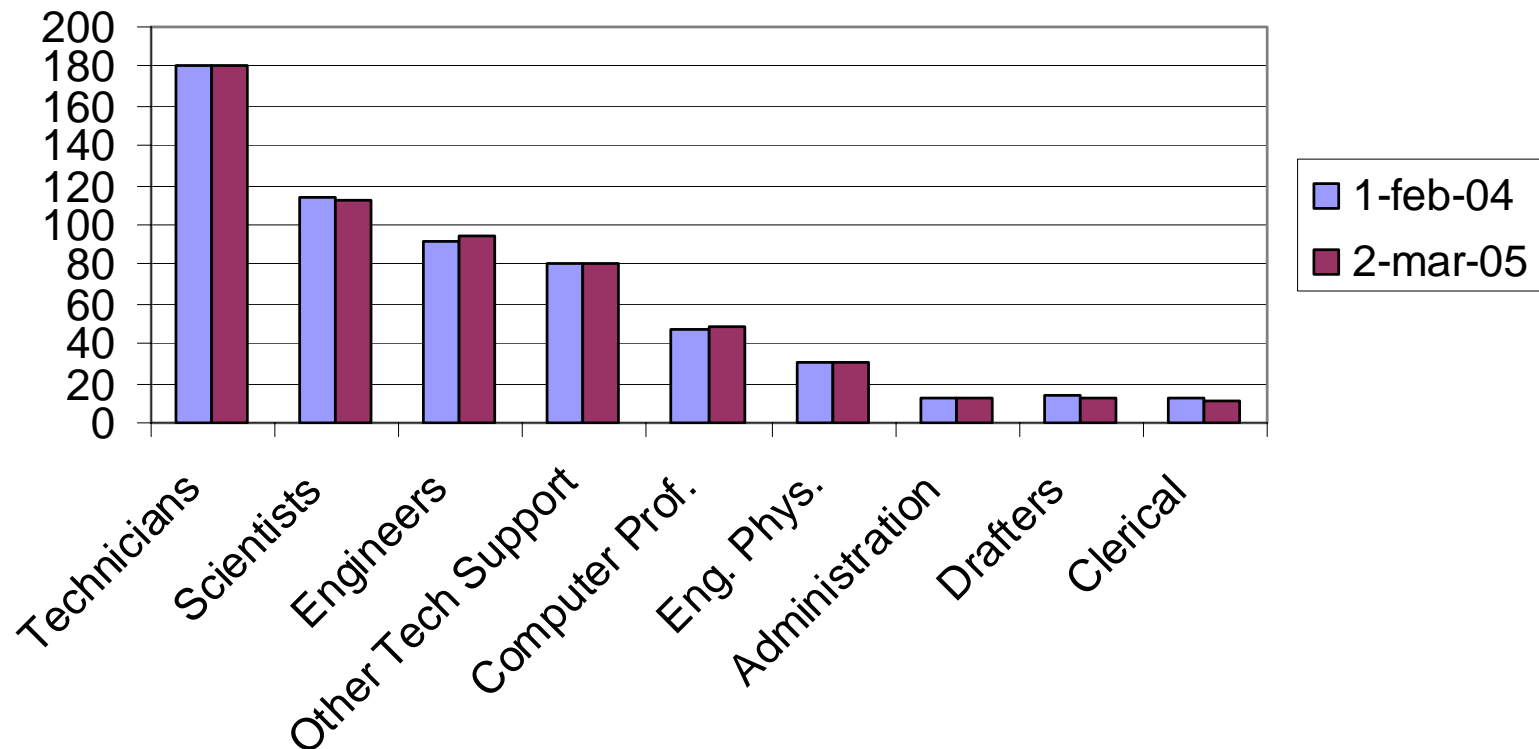
AD Manpower – by classification



Accelerator Division Staffing - Headcount

2004 = 583

2005 = 584



AD FY05 FTEs Oct04-Feb05



| FTEs in AD integrated over Oct04-Feb05 | sum | ADM | CLR | COOP | DRF | ENG | EPH | MIS | SCI | TCH | TSP |
|---|-------|------|------|------|------|------|------|------|------|-------|------|
| Accelerator Maintenance & Operations | 307.2 | 0.3 | 1.0 | 2.3 | 5.9 | 37.2 | 17.9 | 36.2 | 33.3 | 127.4 | 45.6 |
| Proton Improvement Plan | 1.1 | 0.1 | | | | 0.3 | | | 0.6 | 0.1 | |
| Run II Luminosity Upgrades & Reliability Improvements | 74.4 | 1.8 | | 0.2 | 4.9 | 15.7 | 8.1 | 4.3 | 22.6 | 11.8 | 5.0 |
| External Beamlines: NuMI, MiniBooNE, SY120 | 24.8 | 0.2 | | | 0.6 | 2.7 | 1.9 | 3.2 | 9.5 | 4.9 | 1.9 |
| NuMI Beamline Construction | 39.8 | 0.9 | 1.0 | | | 9.0 | 2.5 | 0.5 | 11.3 | 9.2 | 5.4 |
| Future Accel R&D (including CKM cavities) | 26.4 | 0.1 | | | 1.3 | 10.4 | 1.3 | | 6.9 | 5.5 | 1.0 |
| Administration, Maintenance, Infrastructure, ES&H | 98.9 | 10.7 | 8.6 | 2.6 | 0.5 | 10.0 | 0.2 | 9.6 | 6.1 | 25.4 | 25.5 |
| BTeV - C0IR operational support & R&D | 3.7 | | | | 0.7 | 0.2 | | | 2.2 | 0.3 | 0.4 |
| LHC Accelerator Research Program - LARP | 0.9 | | | | | | | | 0.9 | | |
| work for others, NTF, LANL Radiography code, etc | 1.7 | | 0.4 | | | | | | 1.3 | | |
| totals: | 579.0 | 14.0 | 11.0 | 5.0 | 13.9 | 85.4 | 31.8 | 53.9 | 94.7 | 184.6 | 84.7 |

MIS = Computer Professionals

TCH = Technicians

**TSP = Technical Support Staff: Designers,
Technical Specialists, Operations Specialists,
Radiation Physicists, ES&H Specialists**

TD, CD, and PPD support of Accelerator Operations



- A **sample** of recent and continuing activities incl. Accel. Ops, Run II Upgrades, and Proton Plan:
- **Computing Div:** Tevatron and M.I. BPMs, IPMs, analysis support for Shot Data Analysis SDA, Blast DataBase, Tevatron Tune Fitter, Recycler Orbit, Stabilization, Simulations (SCIDAC):
 - Booster space charge
 - Tevatron Beam-Beam interactions

TD, CD, and PPD support of Accelerator Operations (continued)



- **Technical Div:** “support of Run II has priority #1”
fabricate, modify, and repair components,
e.g. magnets, E.S. separators, flying wires, etc.,
for operational improvements,
Run II Upgrades, and Proton Plan,
shutdown assistance (~ 20),
Tevatron magnet shimming, Pbar aperture studies,
persistent current effects & mitigation,
C0 IR component design for BTeV, 7835 PAs
see **TD/AD Job List** (published bi-weekly)
actively optimized for changing priorities

TD-AD Job List – biweekly

March 23, 2005 – sample of 55 jobs



Key:

Priority: (Determined by AD) 1=Urgent, schedule (summer 05 shutdown or sooner); 2=Urgent, operational need (e.g., No Spare); 3=Important but less urgent; 4=Proceed with low priority; 5=Defer; 6=Complete; 7=Cancel.

Status: 0=No issue; 1=Stuck due to something (see comments); 2=Dropped or Complete

System: B=Booster; CKM=CKM; EC=Electron Cooling; E907=Experiment 907; FMI=FMI; Gen=AD General Use; L=Linac; MB=MiniBooNE; MC=Mucol; NM=NuMI; Pb=P-bar; PD=Proton Driver R&D; Rcy=Recycler; SY=Switchyard; Tev=Tevatron

Job Number: TD Number for Tracking Jobs

Accelerator Division Tasks as of 23 March 2005

| Priority | Status | System | Job No. | Task Name | Scope of Work | TD Contact | AD Contact | Units Req'd | Units Comp | Project | Task | TD Comment | DRAFT TD Schedule |
|----------|--------|--------|---------|---|---|-----------------|-------------|-------------|------------|----------------------|---|--|--|
| 1 | 0 | B | 203 | OrBump replacements | Design, procure and assemble OrBump replacements. | Makarov | J Lackey | 6 | 0 | 32 | EF 1.02.02.01 M+S 1.02.02.01 | 2/15/2005 Magnetic measurements will continue at MTF. The power strip is to be redesigned to change its basic layout. The girder design is being reviewed. | Complete in May 2005 |
| 1 | 0 | B | 291 | Booster trim package R&D | Fabricate replacements for activated Booster trim packages, perhaps with greater capability. Production to be performed on job #382. (includes job 292) | Harding | J Lackey | | | 32 32 32 | DT 1.02.03.01 EF 1.02.03.01 MC 1.02.03.01 M+S 1.02.03.01 | 2/15/05 The mechanical design continues using solid copper and cooling tubes integrated into the coils. | Schedule under development |
| 1 | 0 | B | 364 | Replacement Booster kicker magnets | Build 10 Booster kicker magnets plus spares with square aperture ceramic beam tubes | Chester Makarov | Lackey | 14 | | 30 30 30 30 | DT 30.9.1.1.1.8.1 EF 30.9.1.1.1.8.2 MC 30.9.1.1.1.8.3 M+S 30.9.1.1.1.8.9 | 2/15/05 Design for a rectangular tube has been released for procurement. An order for (30) bare tubes will be placed with the desired end result of (10) complete (brazed) beam tubes plus spares. The ferrite brick design is being updated to reflect tighter tolerancing. Negotiations with the brick vendor suggests this should be no problem, and could hold the previous price. | |
| 1 | 0 | FMI | 274 | New coils for LEP horizontal correctors | Fabricate replacement coils for the LEP corrector dipoles MCH. Deliver (4) for fall 2004 shutdown. See also job 351. | Makarov | C Gattuso | 33 | 11 | 30 30 30 | EF 30.9.1.1.2.2.2 MC 30.9.1.1.2.2.3 M+S 30.9.1.1.2.2.9 | 2/15/05 Finished coils are being assembled into old magnet iron. | Balance complete 4/2005 |
| 1 | 0 | FMI | 295 | WQB Larger aperture quads | Design and build wider aperture quads for extraction regions to replace IQB's | Carson | I Kourbanis | 9 | 0 | 32 32 32 | EF 1.03.01.01 MC 1.03.01.01 M+S 1.03.01.01 | 2/15/05 Winding of the main coil has begun. Curing tooling is expected next week. Stacking tooling was returned to vendor for corrections. We expect to assemble the first magnet without a beam tube for testing. Afterward the magnet will be ground apart and reassembled with the beam tube. A brief retest will be performed. Core stacking on subsequent magnets will be delayed pending the first week of testing. (7) magnets are to be completed and tested by 9/21/05. | First mag to MTF 5/05, seventh magnet Sep 2005, spares in FY06 |
| 1 | 0 | FMI | 351 | New coils for LEP verticle correctors | Fabricate replacement coils for the LEP corrector dipoles MCV. Deliver (9) for fall 2004 shutdown. See also job 274. | Makarov | C Gattuso | 58 | 10 | 30 30 30 | EF 30.9.1.1.2.2.2 MC 30.9.1.1.2.2.3 M+S 30.9.1.1.2.2.9 | 2/15/05 Finished coils are being assembled into old magnet iron. | Balance complete 4/2005 |
| 1 | 0 | L | 285 | Linac Amplifier Tube | Prepare mechanical drawings of existing tubes in FY04 | Chester | Czarapata | | | 36 36 36 | EF 2.01.01.02.01 MC 2.01.01.02.01 M+S 2.01.01.02.01 | 1/19/05 Design is in process. An AD visit to the vendor hopes to negotiate terms to rebuild existing units plus manufacture (12) new units at a rate of (6) per year. The fFermilab task force is going to recommend a longer range strategy in a report due by early summer. | |

TD, CD, and PPD support of Accelerator Operations (continued)



- **Particle Physics Division:** alignment services, **shutdown** assistance (~40 people), **electronics:** pc board layout, fabrication, digital processors, dampers, beam phase monitors, LLRF controls, **detectors & clean room facilities:** BLMs, OTRs, wires & foils for SEMs, scintillators, vacuum pump rebuilds, finite element analysis, beam stops, Pelletron & E-Cooling installation
- **additional alignment support for shutdowns:** ANL, BNL, SLAC, & commercial firms – thanks!

Accelerator Program



ACCELERATOR PROGRAM

16-Mar-05

| | <u>FY04</u> | <u>FY05</u> | <u>FY06 PBR</u> | <u>FY07 FLAT</u> | <u>FY08 FLAT</u> | <u>FY09 FLAT</u> |
|--------------------------------------|-----------------|-----------------|-----------------|------------------|------------------|------------------|
| SWF | | | | | | |
| ACCELERATOR M&O | 34,845.8 | 34,166.0 | 37,744.0 | 37,524.0 | 37,818.8 | 38,436.7 |
| ACCELERATOR UPGRADES - R2LU | 8,520.2 | 8,072.7 | 2,982.0 | 1,353.4 | 0.0 | 0.0 |
| ACCELERATOR UPGRADES - OTHER | 4,049.7 | 2,759.9 | 3,626.5 | 3,657.2 | 3,747.8 | 3,866.7 |
| PROTON PLAN | 0.0 | 3,473.0 | 1,929.0 | 1,899.0 | 874.7 | 0.0 |
| EXPERIMENTAL INITIATIVES & EXT BEAMS | 2,593.5 | 2,947.0 | 3,513.0 | 3,678.0 | 3,834.3 | 4,022.3 |
| NuMI / MINOS | 2,676.9 | 3,297.0 | 2,502.0 | 2,530.0 | 2,637.5 | 2,766.8 |
| OTHER DIRECT SUPPORT | 15,103.6 | 14,986.8 | 14,706.0 | 15,096.0 | 15,096.0 | 15,096.0 |
| LHC SUPPORT KA 11 01 | 141.1 | 230.0 | 122.0 | 127.0 | 132.4 | 138.9 |
| SUBTOTAL SWF | 67,930.7 | 69,932.3 | 67,124.5 | 65,864.6 | 64,141.5 | 64,327.4 |
| M&S | | | | | | |
| ACCELERATOR M&O | 12,278.3 | 13,469.0 | 14,132.0 | 14,853.0 | 14,181.2 | 13,818.6 |
| ACCELERATOR UPGRADES - R2LU | 12,444.3 | 7,547.0 | 955.0 | 0.0 | 0.0 | 0.0 |
| ACCELERATOR UPGRADES - OTHER | 31.3 | 76.3 | 406.3 | 206.3 | 212.5 | 218.8 |
| PROTON PLAN | 0.0 | 3,854.0 | 5,916.8 | 5,015.8 | 5,241.7 | 0.0 |
| EXPERIMENTAL INITIATIVES & EXT BEAMS | 632.7 | 1,174.0 | 577.0 | 593.0 | 610.8 | 629.1 |
| NuMI / MINOS | 860.0 | 1,149.0 | 409.0 | 417.0 | 429.5 | 442.4 |
| OTHER DIRECT SUPPORT | 3,043.7 | 2,683.9 | 2,916.9 | 2,794.9 | 2,794.9 | 2,794.9 |
| SUBTOTAL M&S | 29,290.2 | 29,953.2 | 25,313.0 | 23,880.0 | 23,470.6 | 17,903.9 |
| SWF + M&S | | | | | | |
| ACCELERATOR M&O | 47,124.1 | 47,635.0 | 51,876.0 | 52,377.0 | 52,000.0 | 52,255.3 |
| ACCELERATOR UPGRADES - R2LU | 20,964.4 | 15,619.7 | 3,937.0 | 1,353.4 | 0.0 | 0.0 |
| ACCELERATOR UPGRADES - OTHER | 4,081.0 | 2,836.1 | 4,032.8 | 3,863.4 | 3,960.2 | 4,085.5 |
| PROTON PLAN | 0.0 | 7,327.0 | 7,845.8 | 6,914.8 | 6,116.4 | 0.0 |
| EXPERIMENTAL INITIATIVES & EXT BEAMS | 3,226.1 | 4,121.0 | 4,090.0 | 4,271.0 | 4,445.1 | 4,651.4 |
| NuMI / MINOS | 3,536.9 | 4,446.0 | 2,911.0 | 2,947.0 | 3,067.0 | 3,209.2 |
| OTHER DIRECT SUPPORT | 18,147.3 | 17,670.7 | 17,622.9 | 17,890.9 | 17,890.9 | 17,890.9 |
| LHC SUPPORT KA 11 01 | 141.1 | 230.0 | 122.0 | 127.0 | 132.4 | 138.9 |
| TOTAL SWF + M&S | 97,220.9 | 99,885.5 | 92,437.5 | 89,744.5 | 87,612.0 | 82,231.3 |

Accelerator Program FTEs

LWWBS – 17march05 – all Divisions



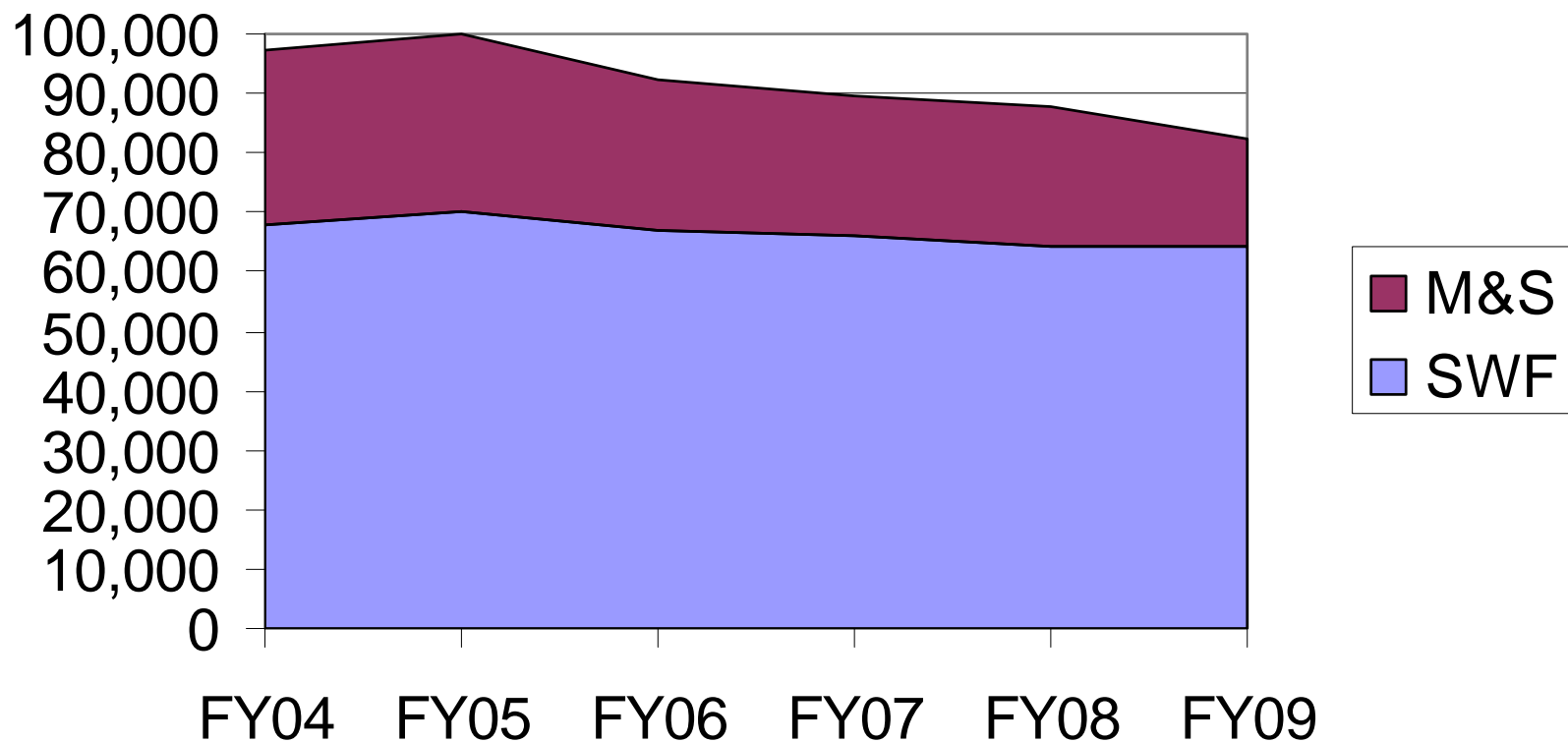
| Accelerator Program FTEs | FY04 | FY05 | FY06 PBR | FY07 FLAT | FY08 FLAT | FY09 FLAT |
|----------------------------------|--------------|--------------|---------------------|----------------------|----------------------|----------------------|
| ACCELERATOR M&O | 381.9 | 359.3 | 380.9 | 380.9 | 351.5 | 342.9 |
| ACCELERATOR UPGRADES - R2LU | 93.4 | 84.9 | 30.1 | 30.1 | 0 | 0 |
| ACCELERATOR UPGRADES - OTHER | 44.4 | 29.0 | 36.6 | 36.6 | 34.8 | 34.5 |
| PROTON PLAN | 0 | 36.5 | 19.5 | 19.5 | 8.1 | 0 |
| EXP INITIATIVES & EXTERNAL BEAMS | 28.4 | 31.0 | 35.5 | 35.5 | 35.6 | 35.9 |
| NuMI/MINOS BEAMLIN | 29.3 | 34.7 | 25.3 | 25.3 | 24.5 | 24.7 |
| OTHER DIRECT SUPPORT | 165.5 | 157.6 | 148.4 | 148.4 | 140.3 | 134.7 |
| LHC SUPPORT KA 11 01 | 1.5 | 2.4 | 1.2 | 1.2 | 1.2 | 1.2 |
| SUBTOTAL FTEs | 744.4 | 735.5 | 677.5 | 677.5 | 596.2 | 573.9 |

Total Accelerator Program



LWWBS 16march05 - SWF is 77% AD, M&S is 96% AD

Accelerator Program

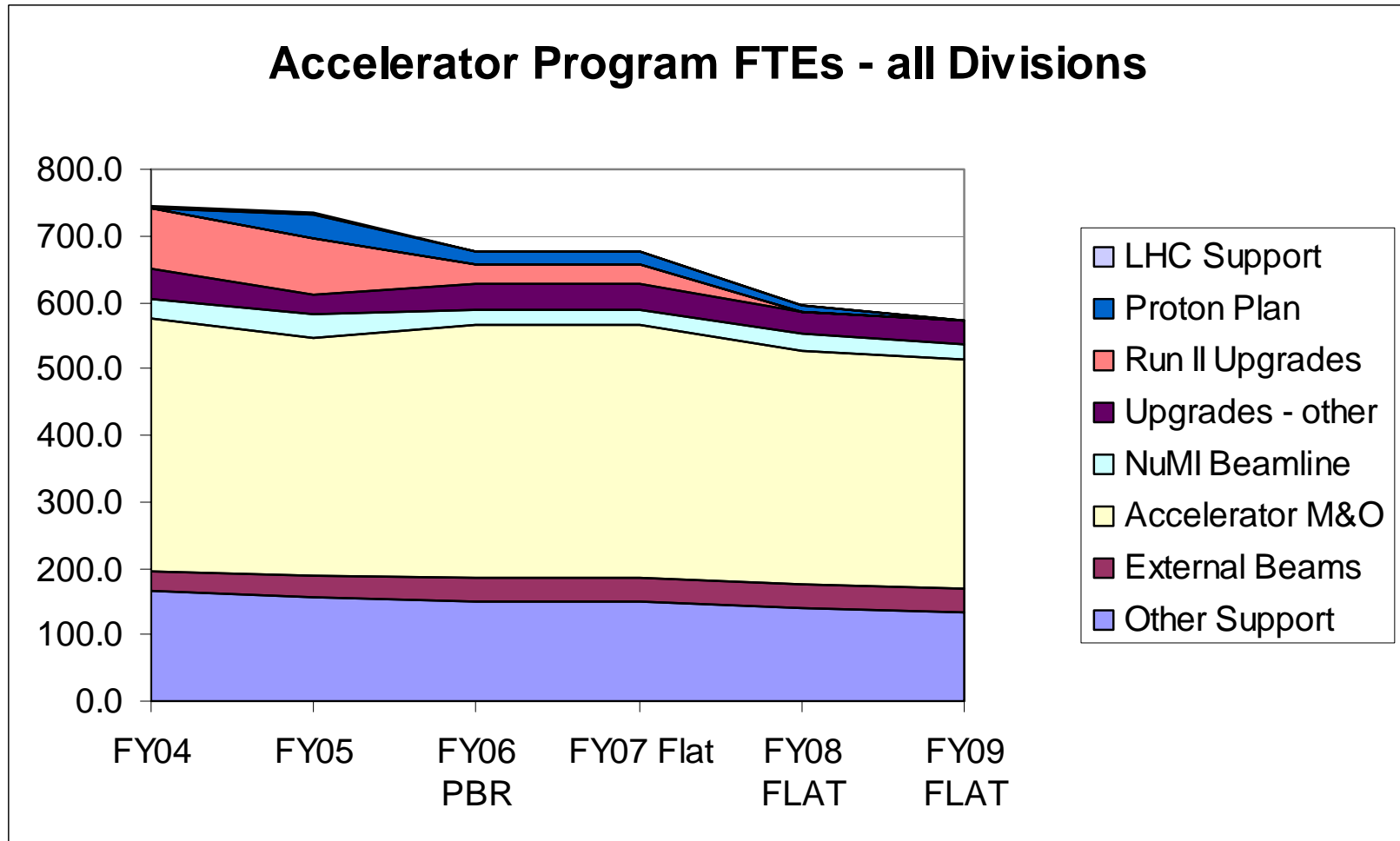


Accelerator Program FTEs

LWWBS – 17march05 – all Divisions

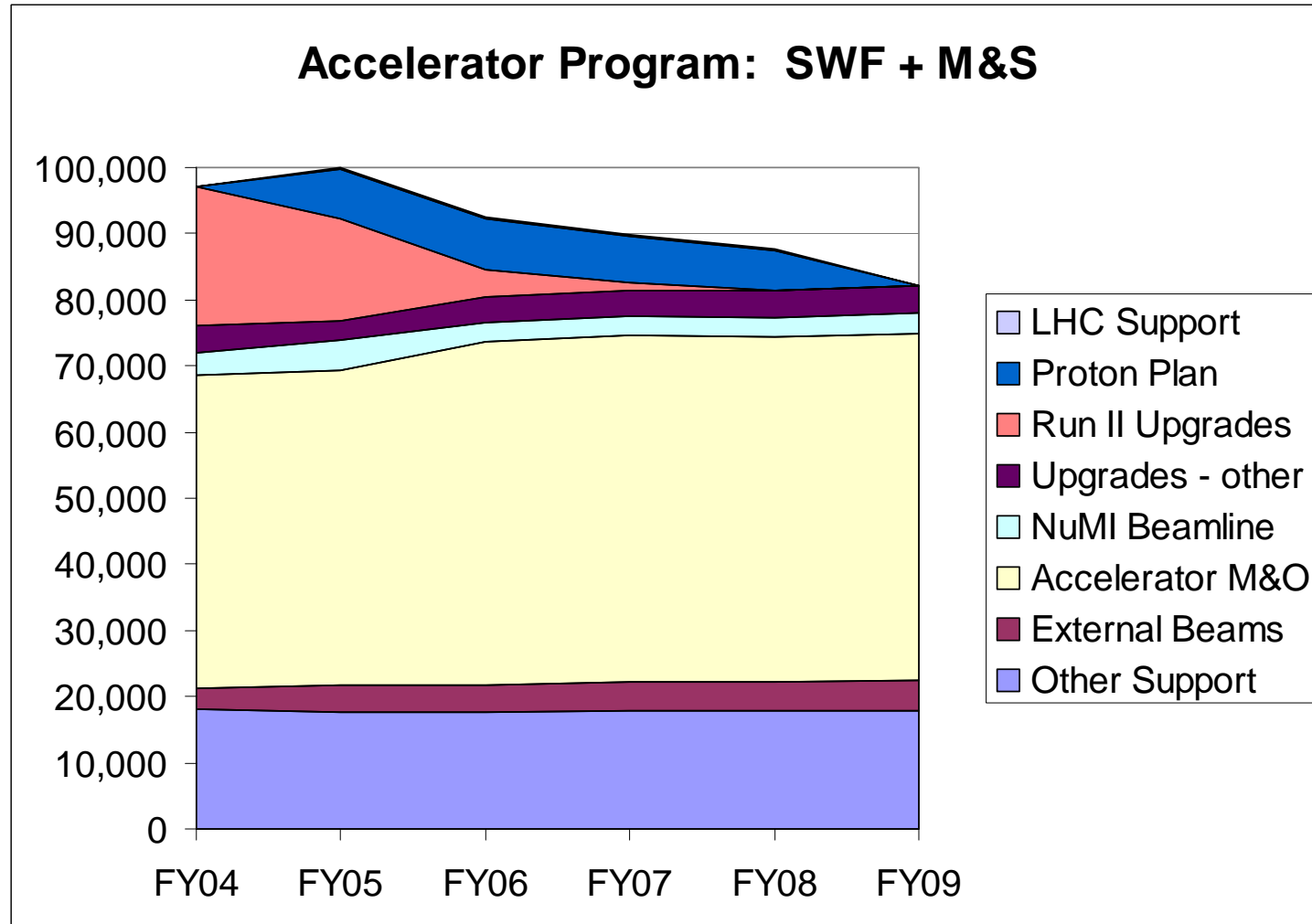


Accelerator Program FTEs - all Divisions



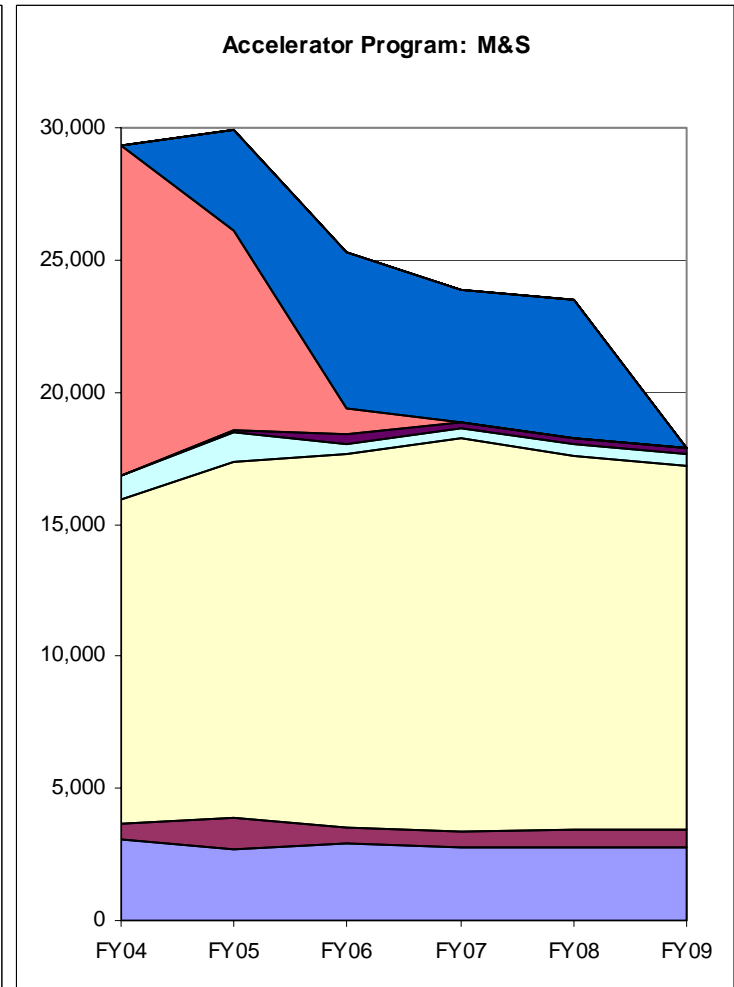
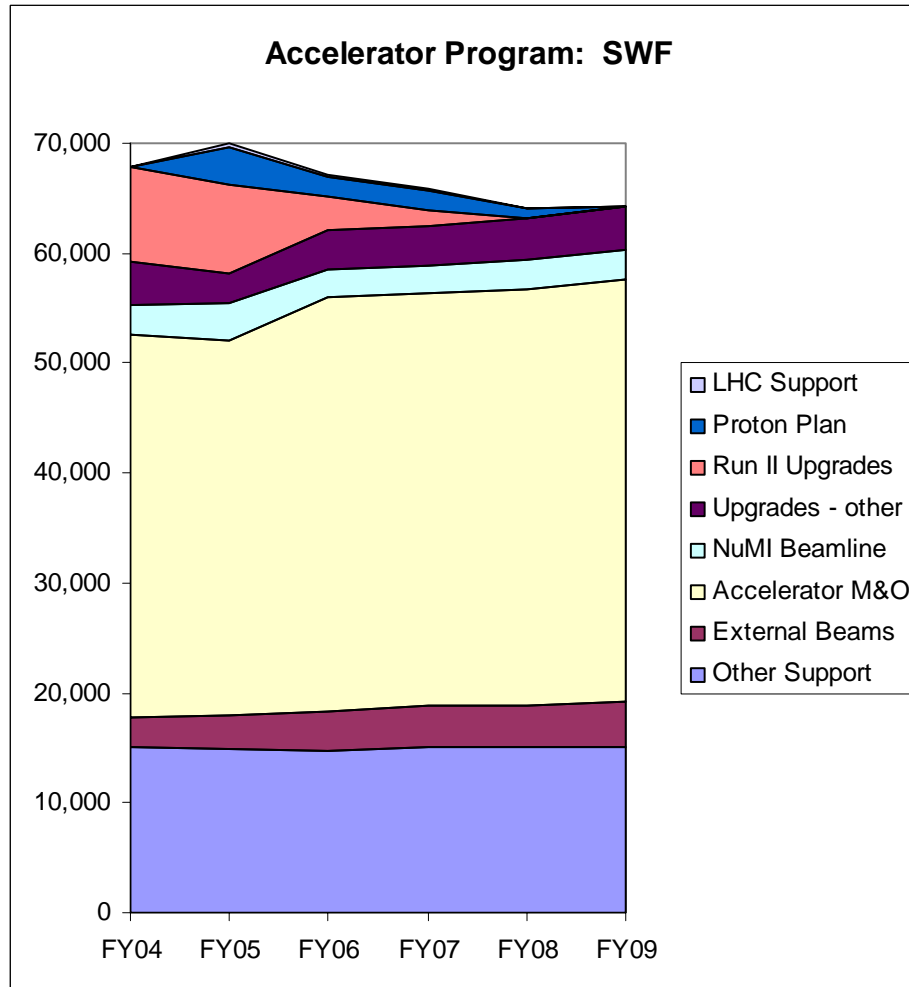
Accelerator Program – SWF + M&S

LWWBS - 16march05



Accelerator Program

LWWBS- 16march05



Resource Support for Accelerator Operations



- Budgeted at 100% of needs through FY07
- In FY08-09, support is reduced (10% and 20%) for those components of accelerator complex not needed in FY2010 and beyond
 - Tevatron, Antiproton, and Cryogenics
- Assume additional operational risk – unassessed
- May require re-allocation of skill types
- Non-operations part of program provides a buffer
(see Program Review in May, 2005)

AD Manpower Needs for Executing the Program – FY05-09



“The Program” consists of:

- Accelerator M&O

- Accelerator Upgrades – Other

 - (mostly TD & PPD, minor CD, no AD)

- External Beams & NuMI Beam

- Other Direct Support (infrastructure)

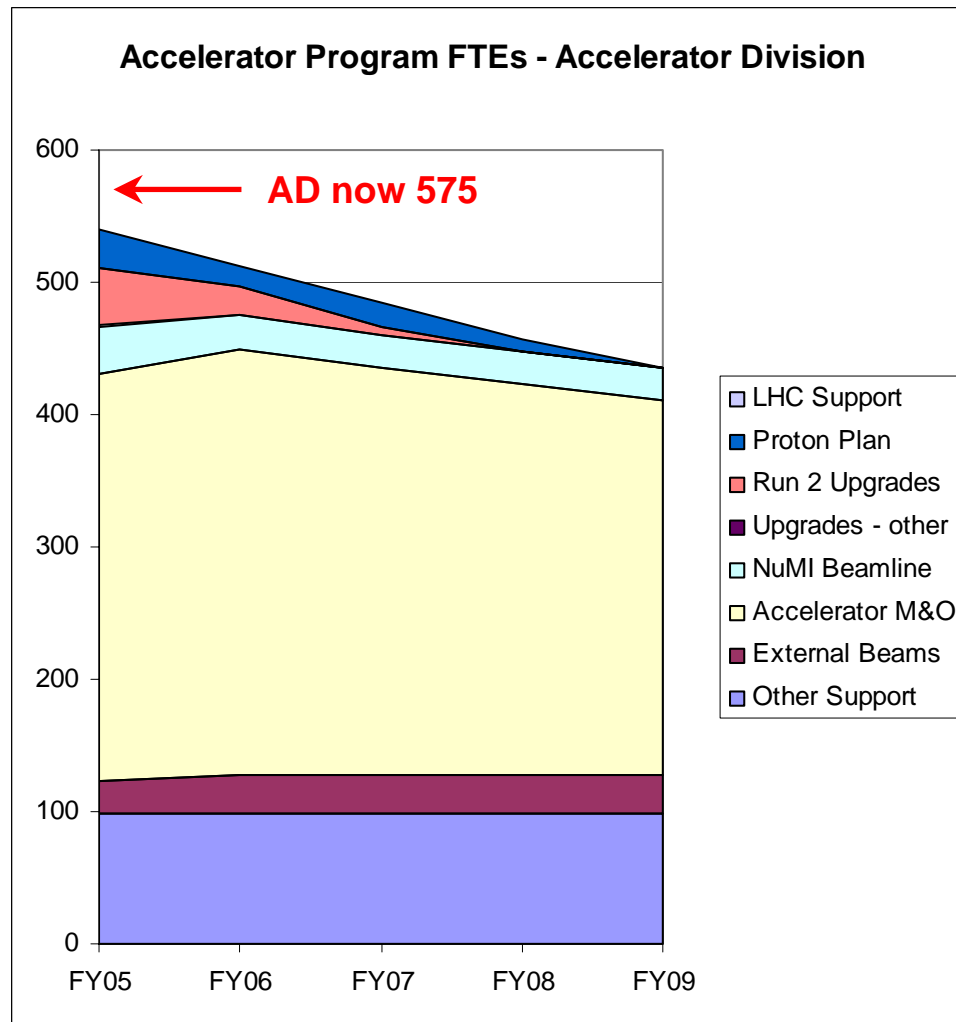
Program needs estimated from

- Operational Experience

Run 2 Upgrades and Proton Plan

- needs are bottom-up estimates

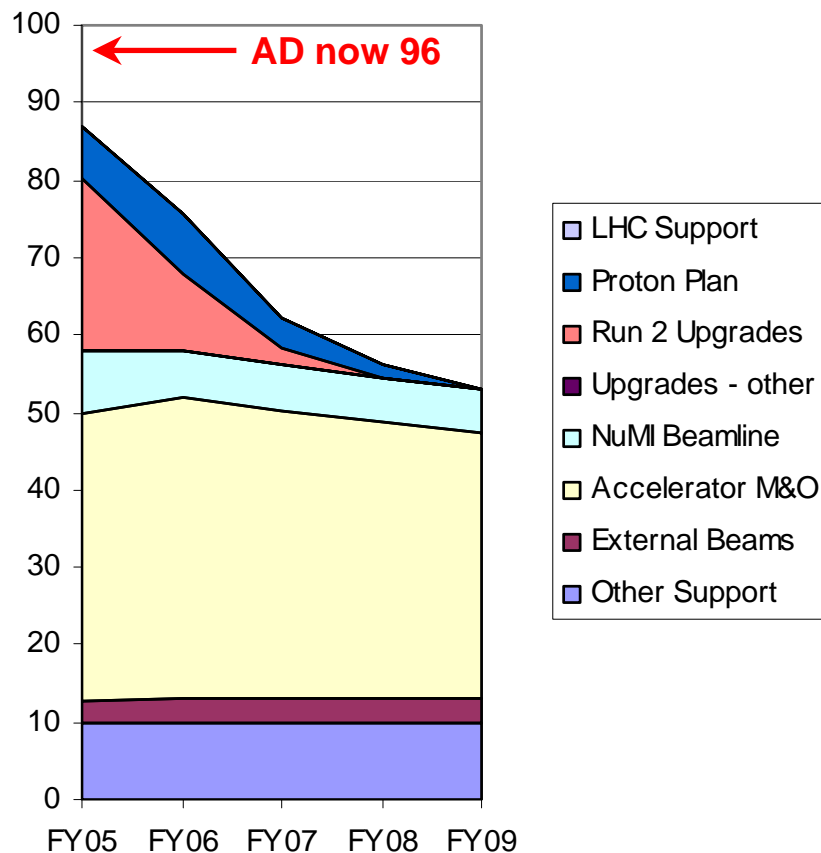
AD manpower needs for Accelerator Operations FY05-09



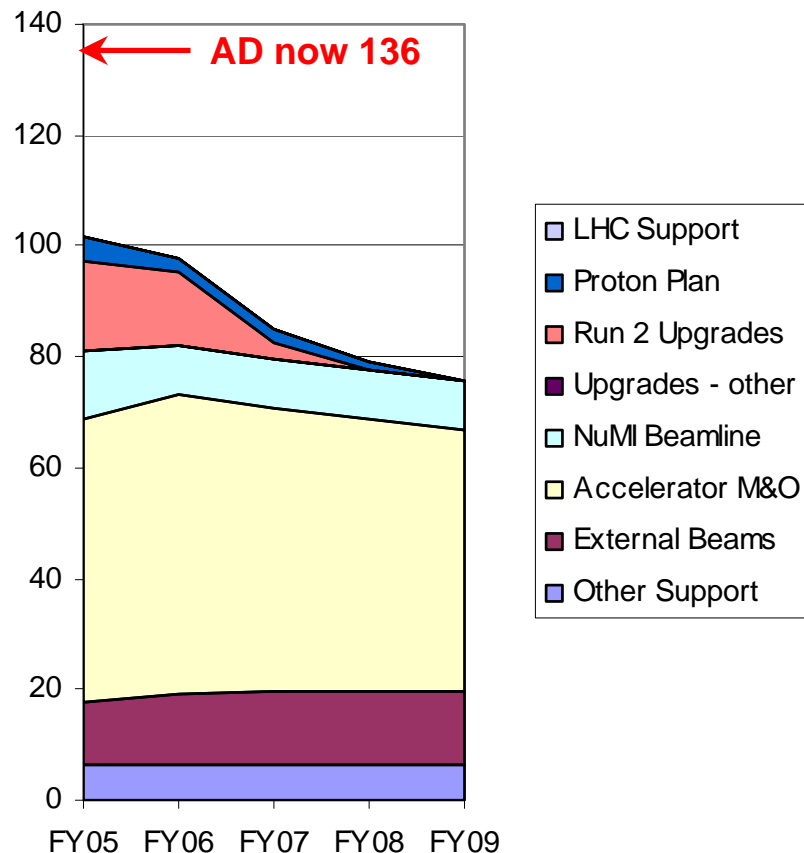
AD manpower needs for Accelerator Operations FY05-09



AD Engineers & Eng. Assoc.



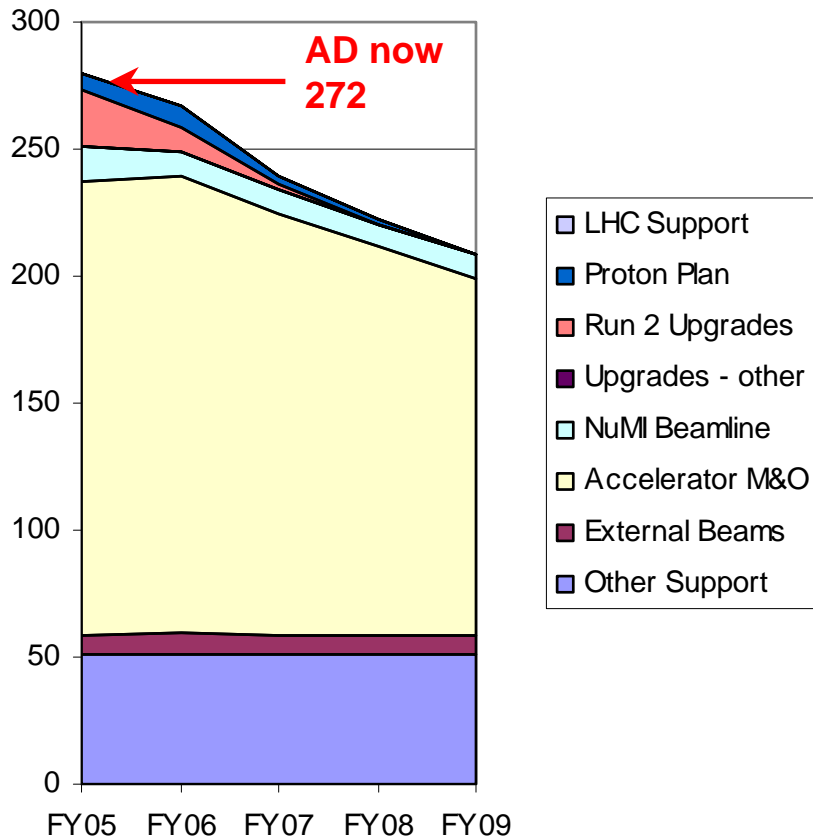
AD Scientists & Engineering Physicists



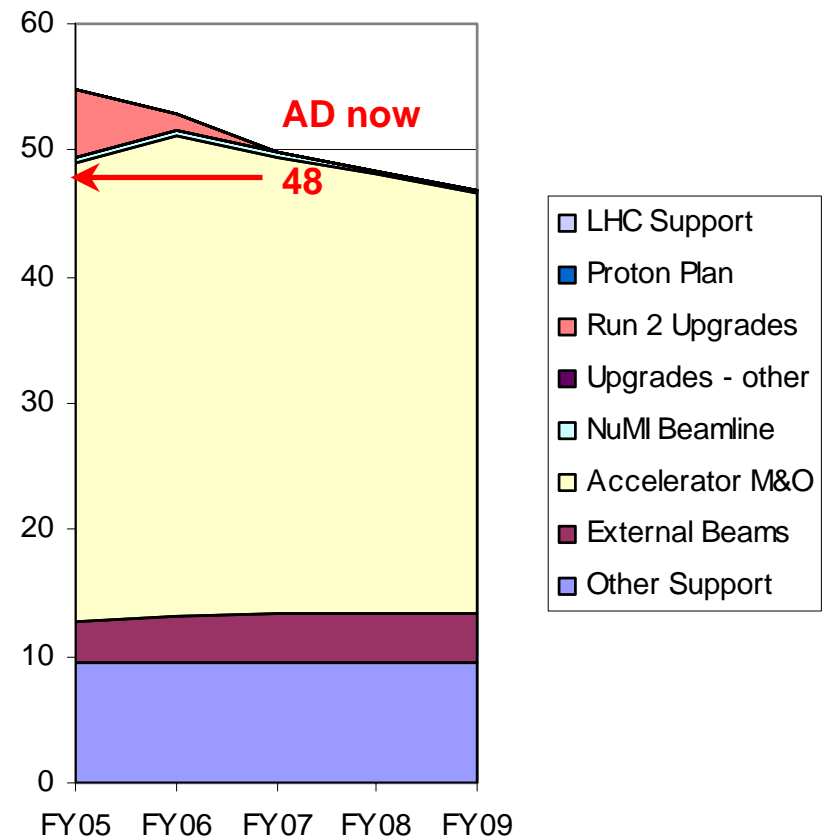
AD manpower needs for Accelerator Operations FY05-09



AD Technicians & Drafters



AD Computer Professionals





Accelerator Program Challenges and Risks

- **Performance**
 - Luminosity Goals
 - Protons delivered to neutrino program
 - Both of these together
- **Equipment Failures**
 - 7835 Power Amplifiers
 - Tevatron magnet failures
 - Other Tevatron Damage caused by quenches
 - Electrical Equipment
- **Management Risks**
 - Loss of crucial manpower as the Tevatron program winds down
 - Inadequate funding for maintenance as more stress is put upon the complex



Risk Mitigation

- Risk planning
 - Luminosity and Proton Projections
 - Fallback strategies
- Continuous assessment
 - Task force assigned as necessary
 - 7835 PA problem
 - BLM added to Run II plan for the Tevatron
- Vulnerability white paper
- Reviews of all major projects with outside reviewers
- Continual management effort to convince the workforce that there is a future at Fermilab

Summary



- The accelerator program continues to provide the highest energy collisions in the world.
- Two unique neutrino beams are operating exploring opening up a new realm of neutrino physics
- Upgrade improvements are being made for both of these important physics programs
- Resources and budgets for the accelerator program are understood for through 2009
- Risks are being minimized within the constraints of declining budgets and outlooks for the program